

## PRODUCT SPECIFICATIONS

"Manufacturing with the environment in mind" ®

## **EMR3 POLYETHER POLYURETHANE FOAM**

PHYSICAL PROPERTIES	TEST VALUES			
	U.S. STANDARD AVERAGE		METRIC AVERAGE	
Density	1.75 ± 10 % lbs./ft. <sup>3</sup>		28.04 ± 10 % kg/m³	
Tensile Strength	MINIMUM 15.0 psi	AVERAGE 20.0 psi	MINIMUM 103 kPa	AVERAGE 138 kPa
Elongation	150%	250%	150%	250%
Tear Resistance	1.50 pli	2.00 pli	263 N/M	350 N/M
Compression Force Deflection 50 % Deflection Indentation Force Deflection	0.35 psi	0.60 psi	2.4 kN/M²	4.1 kN/M²
25% Deflection	23 lbs./50 in. <sup>2</sup>	30 lbs./50 in. <sup>2</sup>	102 N/323cm <sup>2</sup>	133 N/323cm <sup>2</sup>
65% Deflection	45 lbs./50 in. <sup>2</sup>	70 lbs./50 in. <sup>2</sup>	200 N/323cm <sup>2</sup>	311 N/323cm <sup>2</sup>
Retention of Tensile Strength after 5 hours, 120°C, Steam Autoclave	Min. 70%			
Retention of Tensile Strength after	Min. 70%			

## Flammability Characteristics: §

22 hours, 140°C, Dry Heat Aging

- Meets the requirements of S4.3 of Federal Motor Vehicle Safety Standard No. 302.‡
- Meets the Requirements of RoHS through June 2013 Revision of SVHC (Restriction of Hazardous Substances European Union Directive 2002/95/EC)

<sup>\*</sup> Test Methods : ASTM-D3574-[ latest revision ]. Standard Methods of Testing Flexible Cellular Materials - Slab, Bonded, and Molded Urethane Foam.

<sup>‡</sup> FMVSS 302 is a test procedure that specifies the burn resistance requirements for material used in the occupant compartments of motor vehicles.

<sup>§</sup> The flammability test(s) described in this specification is/are small scale test procedure(s) performed under controlled laboratory conditions, and is/are not intended herein to reflect the hazards presented by this or any other material under actual fire conditions.